

Work Order ID 61142

Monday, August 09, 2010 2:39:35 PM

SHIP EAGLE

Page 1

Item ID: D412-760-111

Accept

Revision ID:

Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 8/10/2010 Start Qty: 1.00

Required Date: 8/11/2010 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: MF Date: 8-8-9

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-760

100

0.00

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-760-111 CHG001

Scalorio

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

10/8/10 SL

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Scalorio

QC

W/O: 61142		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/8/16	5 100	Perm. change Pit Rev in head box	MA	10.08.11			S 10/08/16

Part No: D412-760-111 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Revision ID:

Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 8/10/2010 Start Qty: 1.00

Required Date: 8/11/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-011

Location:

PPP Rev:

140

0.00

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

10/8/10 TSP

10/08/10 MF
10-8-10

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Picklist Print

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Work Order ID: 61142

Parent Item: D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 8/10/2010

Required Date: 8/11/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3933-1 Aft Wall Protector		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u> ST258A									
					59574								
D3933-2 Aft Cabin Wall Protector, RH		Manufactured	No			110	Each	0.0000	1	1			
D3935-1 Pylon Wall Protector, LH		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u> ST258A									
					55793								
D3935-2 Pylon Protector		Manufactured	No			110	Each	0.0000	1	1			
D3942-1 Angle		Manufactured	No			110	Each	26.0000	14	14			
				<u>Location</u> ST098									
					59931								

~~257084~~ 10/8/10 SP

B61005 10/8/10 SP

60086 10/8/10 SP

B61007 10/8/10 SP

10/8/10 SP (12)

14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 61142

Parent Item: D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 8/10/2010

Required Date: 8/11/2010

Start Qty: 1.00

Required Qty: 1.00

D3942-3

Manufactured No

110 Each

10.0000

10 10

Clip

Location

Loc Qty

Loc Code

ST101

10

59930

10

110 Each

96.0000

4 10

MS27039-4-10

Purchased No

Screw

Location

Loc Qty

Loc Code

ST293

96

114742

96

110 Each

84.0000

6 6

MS27039-4-14

Purchased No

Screw

Location

Loc Qty

Loc Code

ST293

84

112273

84

110 Each

39.0000

6 6

MS27039-5-08

Purchased No

SCREW

Location

Loc Qty

Loc Code

ST293

39

112298

39

110 Each

152.0000

8 8

MS27039-5-12

Purchased No

Screw

Location

Loc Qty

Loc Code

ST293

152

114037

152

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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 Date: 09.12.02